



## DIVYOL TRANS 30 AND 31 – STANDARD & PREMIUM TRANSFORMER OIL – IEC 296 CLASS I & II – UNINHIBITED

Divyol Trans 30 and 31 are Transformer Oils specially manufactured from carefully selected new generation base oils, possessing excellent electrical properties and conforming to standard specifications of IEC 296:1982 Class I and Class II Uninhibited type. They also meet the ASTM D 1275 B test requirements for corrosive sulphur.

| Sr.<br>No. | Characteristics   | Unit     | Test Method  | Specification of<br>Divyol Trans 30 IC 296-I<br>(IEC 296 Class I) | Specification of<br>Divyol Trans 31 IC 296-II<br>(IEC 296 Class II) |
|------------|---|----------|--|---|---|
|            |   |          |  | Standard  | Premium   |
| 1          | Appearance  |          | Representative sample of the oil<br>shall be examined in transmitted<br>light under a thickness of 10 cm at<br>ambient temperature | Clear free from sediment and suspended matter                     | Clear free from sediment and suspended matter                       |
| 2          | Density at 20 °C max.   | kg/dm³   | ISO 3675   | 0.895   | 0.895   |
| 3          | Kinematic viscosity   | mm²/sec  | ISO 3104   |   |   |
|            | a) at 40 °C max.  |          |  | 11  | 11  |
|            | b) at -30 °C max.   |          |  | No general requirement  | 1800  |
|            | c) at -15 °C max.   |          |  | 800   | No general requirement  |
| 4          | Flash point, pmcc min.  | °C       | ISO 2719   | 140   | 140   |
| 5          | Interfacial tension at 25 °C min.   | N/m      | ISO 6275   | 0.04  | 0.04  |
| 6          | Electric strength breakdown voltage (BDV)   |          | IEC 156  |   |   |
|            | a) As delivered min.  | kV       |  | 30  | 30  |
|            | b) After treatment min.   | kV       |  | 60  | 60  |
| 7          | Dielectric dissipation factor max.<br>tan Delta at 90 °C and 40 to 62 Hz                    |          | IEC 247  | 0.005   | 0.005   |
| 8          | Corrosive sulphur copper strip, at 140 °C, for 19 hrs. copper strip, at 150 °C, for 48 hrs. |          | ISO 5662<br>ASTM D 1275 B  | Non corrosive, no General<br>Requirement                          | Non corrosive<br>Non corrosive                                      |
| 9          | Anti oxidant additives  | %        | IEC 666  | Not detectable  | Not detectable  |
| 10         | Oxidation stability at 100 °C, for 164 hrs.   |          | IEC 74   |   |   |
|            | a) Neutralisation Value max.  | mg KOH/g |  | 0.4   | 0.4   |
|            | b) Sludge max.  | %        |  | 0.1   | 0.1   |
| 11         | Pour point max.   | °C       | ISO 3016   | -30   | -45   |
| 12         | Neutralisation value max.   | mg KOH/g | 7.7 of IEC 296   | 0.03  | 0.03  |
| 13         | Water content   | ppm      | IEC 733  |   |   |
|            | a) bulk max.  |          |  | 30  | 30  |
|            | b) drum max.  |          |  | 40  | 40  |

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