

DIVYOL NEAT CUTTING OIL – CUT 5

Applications:

Divyol Cut 5 is a neat cutting oil recommended for grinding, honing, super-finishing and light duty cutting operations. It can also be used as replacement to water-miscible emulsions in conventional machining. It is widely used for machining on ferrous materials, aluminum alloys and yellow metals.

Advantages:

Divyol Cut 5 enables higher heat dissipation and imparts excellent surface finish to work pieces. It can be used for multiple operations. Its usage leads to longer service life of tools and it is environment-friendly. The product is biodegradable in soil and water, non-toxic for humans or the environment and not an irritant to the skin if it comes in contact with the oil. The product is label free.

Typical properties:

Sr. No.	Characteristics	Test Method	Divyol Cut 5
1	Appearance	Visual	Bright and clear
2	Colour	ASTM D 1500	00.5
3	Kinematic viscosity at 40 °C cst	ASTM D 445	5.26
4	Flash point °C (COC) min.	ASTM D92	110
5	Pour point °C max.	ASTM D97	-9

The above properties are typical values and do not constitute specification of the product.

Disclaimer: Gandhar makes no warranties, representation or conditions of any kind expressed or implied for use with respect to these products. Final determination of suitability of the product for the application contemplated by the users is solely their responsibility.